



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

20NR
Job Sheet 191438



Part No: 20NR

Job Qty: 1 pcs

Part Name: 20,000 lb Nubbins Receiver Hook



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/1/19

Job Tracking No:

Created By: Marie Lajeunesse

Description: *order 12983*

Type: SOLD

Note: DWG 20NR Rev.2 IPP Rev. A 19.02.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	External Load - 1	1 pcs	5/20/19	5/20/19	0.00	1.00	External Load - 1		AP
							External Load - 2		
							External Load - 3		
100	External Load - 2 - B4B	1 pcs	5/20/19	5/20/19	0.00	1.00	External Load - 1 - B4B		AP 2019/05/30
							External Load - 2 - B4B		
							External Load - 3 - B4B		
110	QC 5	1 pcs	5/20/19	5/20/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	1 pcs	5/20/19	5/20/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		



Container No: S174731



Part: 20NR
Job No: 191438
Serial No/Batch: S174731

Revision: 2
Inspector:
Exp Date:
Instructions:

Date: 04/24/19

Dart Aerospace Ltd.
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CANADA
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Packaging 3 - 9 - B4B	
Packaging 3 - 10 - B4B	
Packaging 3 - 11 - B4B	
Packaging 3 - 12 - B4B	
Packaging 3 - 13 - B4B	
Packaging 3 - 14 - B4B	
Packaging 3 - 15 - B4B	
Packaging 3 - 16 - B4B	
Packaging 3 - 17 - B4B	
Packaging 3 - 18 - B4B	
Packaging 3 - 19 - B4B	
Packaging 3 - 20 - B4B	
Packaging 3 - 21 - B4B	
Packaging 3 - 22 - B4B	
Packaging 3 - 23 - B4B	
Packaging 3 - 24 - B4B	
Packaging 3 - 25 - B4B	
Packaging 3 - 26 - B4B	
Packaging 3 - 27 - B4B	
Packaging 3 - 28 - B4B	
Packaging 3 - 29 - B4B	
Packaging 3 - 30 - B4B	
Packaging 3 - 31 - B4B	
Packaging 3 - 32 - B4B	
Packaging 3 - 33 - B4B	
Packaging 3 - 34 - B4B	
Packaging 3 - 35 - B4B	
Packaging 3 - 36 - B4B	

130 DC - 1 - B4B	1 pcs	5/20/19	0.00 0.00	DC - 1 - B4B	
140 QC 21 - FG	1 pcs	5/20/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - SA - 53	

JK

DAS
53

Part Op 90 - Issue S/N
 Descriptions: 100 - 1- LASER ENGRAVE AS PER DWG SHEET 4. 2- ASSEMBLE AS PER DWG ***Cut EL314-SJTOW to 14.0" see attached email from engineering.*** 3- TEST ASSEMBLY
 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location:
 130 - Document Control - Photocopy blue file and create labels as per MANUAL OM OOPM-20NR REV2
 140 - QC21- Final Inspection - Work Order Release

7 SIN

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8	Set Screw	2 Ea (2 ea)	90-External Load - 1	5048557-1
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	100-External Load - 2 - B4B	5093061
20NR-02	Solenoid Cover	1 pcs (1 ea)	100-External Load - 2 - B4B	5029015
20NR-04	Solenoid	1 pcs (1 ea)	100-External Load - 2 - B4B	5160183
20NR-05P	Solenoid Locating Pin	1 pcs (1 ea)	100-External Load - 2 - B4B	5029458
20NR-06	Solenoid Locating Pin	1 Ea (1 ea)	100-External Load - 2 - B4B	5083920
20NR-08	Lifting Bushing	1 pcs (1 ea)	100-External Load - 2 - B4B	5160647
20NR-09	Side Plate - Solenoid	1 pcs (1 ea)	100-External Load - 2 - B4B	51256615
20NR-10	Spacer	1 pcs (1 ea)	100-External Load - 2 - B4B	5168509
20NR-104	Rail Funnel Bolts	2 pcs (2 ea)	100-External Load - 2 - B4B	5158162
20NR-11-1	Step Pin	2 pcs (2 ea)	100-External Load - 2 - B4B	5029078
20NR-11-2	E-Clip	2 Ea (2 ea)	100-External Load - 2 - B4B	5010652
20NR-112	Sideplate Protector Bolt	2 Ea (2 ea)	100-External Load - 2 - B4B	5083902
20NR-13	Funnel Rail Bolt	2 Ea (2 ea)	100-External Load - 2 - B4B	5083918
20NR-14	Load Rail	2 pcs (2 ea)	100-External Load - 2 - B4B	51256615
20NR-15	Plate Bushing	2 Ea (2 ea)	100-External Load - 2 - B4B	5010653
20NR-16	Load Stop	1 pcs (1 ea)	100-External Load - 2 - B4B	5029081
20NR-17	Load Stop Bushing	1 (1 ea)	100-External Load - 2 - B4B	5029082

M.H.009722

Container

169143

5172626

173326

20NR-20	Actuator Pin - Short	1 Ea (1 ea)	100-External Load - 2 - B4B	5115 743	
20NR-21P	Actuator Pin - Long	1 (1 ea)	100-External Load - 2 - B4B	9029 084	
20NR-22	Actuator Shaft	1 pcs (1 ea)	100-External Load - 2 - B4B	5029 462	
20NR-23P	Washer, Actuator	1 (1 ea)	100-External Load - 2 - B4B	5029 085	
20NR-24	Rubber Pad Solenoid Backing	1 pcs (1 ea)	100-External Load - 2 - B4B	5029 086	
20NR-26	Latch Return Spring	2 Ea (2 ea)	100-External Load - 2 - B4B	5010 988	5170058
20NR-27	Round Bumper	1 pcs (1 ea)	100-External Load - 2 - B4B	5114 523	
20NR-28	Spring Holder Pin	2 (2 ea)	100-External Load - 2 - B4B	5029 087	
20NR-29	Keeper Bolt 1/2x3-NOSIN	1 Ea (1 ea)	100-External Load - 2 - B4B	5029 089	
20NR-33	Latch Pin Bushing	2 (2 ea)	100-External Load - 2 - B4B	5029 435	
20NR-34	Keeper Lock Washer	1 Ea (1 ea)	100-External Load - 2 - B4B	5010 655	
20NR-35	Keeper Handle Screw	1 Ea (1 ea)	100-External Load - 2 - B4B	5029 093	
20NR-36	Keeper Handle	1 Ea (1 ea)	100-External Load - 2 - B4B	5029 094	
20NR-37	Keeper Handle Block	1 Ea (1 ea)	100-External Load - 2 - B4B	5029 095	
20NR-38	Keeper	1 pcs (1 ea)	100-External Load - 2 - B4B	5029 097	
20NR-39	Keeper Bushing	1 Ea (1 ea)	100-External Load - 2 - B4B	5029 096	
20NR-40	Keeper Spring	1 Ea (1 ea)	100-External Load - 2 - B4B	5029 097	
20NR-41	Upper rail	1 (1 ea)	100-External Load - 2 - B4B	5169 138	
20NR-43	Manual Release Knob	1 (1 ea)	100-External Load - 2 - B4B	5029 464	
20NR-44	Side Plate - Cover	1 pcs (1 ea)	100-External Load - 2 - B4B	5029 099	5157725
20NR-45	Stiffener 3 Hole	2 (2 ea)	100-External Load - 2 - B4B	5029 100	
20NR-46	Nut 1/2	5 Ea (5 ea)	100-External Load - 2 - B4B	5029 100	
20NR-47	Nut, 5/8	1 (1 ea)	100-External Load - 2 - B4B	5029 100	
20NR-49	Shoulder Bolt 5/8 x 4 1/2	1 Ea (1 ea)	100-External Load - 2 - B4B	5029 100	
20NR-50	Stiffener - 2 Hole	1 pcs (2 ea)	100-External Load - 2 - B4B	5029 100	
20NR-51	Stiffener - Offset Holes	2 (2 ea)	100-External Load - 2 - B4B	5029 100	
20NR-53	Nut Nylon 5/8 for Shoulder Bolt	1 (1 ea)	100-External Load - 2 - B4B	5029 100	
20NR-54	Bolts 1/2 x 3 1/4	3 (3 ea)	100-External Load - 2 - B4B	5029 100	
20NR-56	Lock Bearing Pin	1 (1 ea)	100-External Load - 2 - B4B	5029 100	
20NR-57	Spring Retainer	1 pcs (1 ea)	100-External Load - 2 - B4B	5029 100	
20NR-58	Lock Roller Pin Cirdlip	1 Ea (2 ea)	100-External Load - 2 - B4B	5115 706	
20NR-59P	Lock Roller Pin	1 (1 ea)	100-External Load - 2 - B4B	5029 107	
20NR-60	Plate Bushing	2 pcs (2 ea)	100-External Load - 2 - B4B	5029 467	
20NR-61	Lock Bushing	1 Ea (1 ea)	100-External Load - 2 - B4B	5029 467	
20NR-62	Lock	1 pcs (1 ea)	100-External Load - 2 - B4B	5029 467	
20NR-63	Roller	1 pcs (1 ea)	100-External Load - 2 - B4B	5158 389	
20NR-64	Bearing	1 Ea (1 ea)	100-External Load - 2 - B4B	5029 109	
20NR-65	Flat Bumper	3 pcs (3 ea)	100-External Load - 2 - B4B	5084 304	
20NR-66	Slide Rail Bumper Pin	1 (1 ea)	100-External Load - 2 - B4B	5029 110	
20NR-67	Side rail	1 pcs (1 ea)	100-External Load - 2 - B4B	5029 111	
20NR-68	Load Stop Return Spring	1 Ea (1 ea)	100-External Load - 2 - B4B	5029 427	
20NR-69	Light Release Spring	1 Ea (1 ea)	100-External Load - 2 - B4B	5029 112	
20NR-70	Light Release Pivot Shaft	1 Ea (1 ea)	100-External Load - 2 - B4B	5029 428	
20NR-71	Light Release Lever	1 (1 ea)	100-External Load - 2 - B4B	5029 113	
20NR-72	Stop Pin	1 Ea (1 ea)	100-External Load - 2 - B4B	5115 702	
20NR-73	Light Release Pivot Bushing	1 pcs (1 ea)	100-External Load - 2 - B4B	5170 389	
20NR-74	Stiffener	2 (2 ea)	100-External Load - 2 - B4B	5029 469	
32448	Bolt 5 1/2 x 5/8	2 Ea (2 ea)	100-External Load - 2 - B4B	5029 114	
600.1325	16-14 AWG Knife Connector	2 Ea (2 ea)	100-External Load - 2 - B4B	5151 100	
AN4-23A	Solenoid Warning Sticker	1 pcs (1 ea)	100-External Load - 2 - B4B	5092 299	
AN6-27A	Bolt	1 Ea (3 ea)	100-External Load - 2 - B4B	5123 434	
C10-41	AN6 Bolt	1 Ea (1 ea)	100-External Load - 2 - B4B	5066 541	
C10-9-1	Strain Relief Connector	1 Ea (1 ea)	100-External Load - 2 - B4B	5040 662	
C10-9-2	Latch	1 pcs (1 ea)	100-External Load - 2 - B4B	5099 191	
C10-9-5	Latch Bearing	1 Ea (1 ea)	100-External Load - 2 - B4B	5110 011	
C2-14-2	Latch Pin	1 pcs (1 ea)	100-External Load - 2 - B4B	5040 661	
EL-PLUG-M	Label Rivets	2 Ea (2 ea)	100-External Load - 2 - B4B	5097 880	
EL314-SJTOW	3-Prong Male Spade Plug	1 Ea (1 ea)	100-External Load - 2 - B4B	5179 682	
MS21044N6	Long Line Electrical Wire, 14/3 Gauge	1.1660 ft (1.166 ea)	100-External Load - 2 - B4B	5099 440	
MS21083N4	Nut, Self-Lock .375-24,UNJF-3B	1 Ea (1 ea)	100-External Load - 2 - B4B	5062 621	
NAS1149F0432P	Nut	2 Ea (2 ea)	100-External Load - 2 - B4B	5131 202	
NAS1149F0463P	Washer	2 Ea (2 ea)	100-External Load - 2 - B4B	5137 713	
	Washer	3 Ea (3 ea)	100-External Load - 2 - B4B		

C2-3-2-1

9F0863P Washer 2 Ea (2 ea) 100-External Load - 2 - B4B 5051477-2
 1149F0863P Washer 7 Ea (7 ea) 100-External Load - 2 - B4B 5058169
 -2-3-2-1 RETAINING RING 2 5168898

92124A101 WASHER ① Job Allocations 5181998

Operation	Component Part	Required	Inventory	Allocated
90-External Load - 1	188-FPSS-1/4-20-3/8	2	128	0
100-External Load - 2 - B4B	188-FPSS-1032-1/4	2	216	0
	20NR-02 P	1	0	0
	20NR-04	1	0	0
	20NR-05P	1	33	0
	20NR-06	1	30	0
	20NR-08	1	0	0
	20NR-09	1	1	0
	20NR-10	1	0	0
	20NR-104	2	0	0
	20NR-11-1	2	0	0
	20NR-11-2	2	49	0
	20NR-112 → 3X067-0036-8	2	12	0
	20NR-13	2	12	0
	20NR-14	2	1	0
	20NR-15	2	9	0
	20NR-16 P	1	0	0
	20NR-17 P	1	0	0
	20NR-19	1	24	0
	20NR-20 P	1	0	0
	20NR-21P	1	31	0
	20NR-22 P	1	0	0
	20NR-23P	1	33	0
	20NR-24	2	3	0
	20NR-26	1	15	0
	20NR-27 P	2	0	0
	20NR-28	1	0	0
	20NR-29	2	0	0
	20NR-33 P	1	0	0
	20NR-34	1	41	0
	20NR-35 P	1	0	0
	20NR-36 P	1	0	0
	20NR-37	1	0	0
	20NR-38	1	8	0
	20NR-39 P	1	9	0
	20NR-40	1	0	0
	20NR-41 P	1	0	0
	20NR-43	1	0	0
	20NR-44 P	2	0	0
	20NR-45	5	40	0
	20NR-46 P	1	0	0
	20NR-47	1	12	0
	20NR-49	2	0	0
	20NR-50 P	2	0	0
	20NR-51	1	0	0
	20NR-53	3	0	0
	20NR-54	1	0	0
	20NR-56	1	4	0
	20NR-57	2	90	0
	20NR-58	1	0	0
	20NR-59P	2	29	0
	20NR-60	1	4	0
	20NR-61	1	0	0
	20NR-62	1	0	0
	20NR-63	1	8	0
	20NR-64	3	0	0
	20NR-65 P	1	0	0
	20NR-66	1	0	0
	20NR-67	1	5	0
	20NR-68 P	1	1	0
	20NR-69 P	1	3	0
	20NR-70	1	0	0
	20NR-71	1	22	0
	20NR-72	1	0	0
	20NR-73 P	2	0	0
	20NR-74	2	12	0

GREASE AEROSHELL NO.7
 (M138724)
 LOCTITE 620 (5166705)
 LOCTITE 242 (5185689) -
 SAF-T-EZE (M139008)

32448	2	223	0
600.1325 P	1	0	0
AN4-23A	3	898	0
AN6-27A	1	35	0
C10-41	1	30	0
C10-9-1	1	20	0
C10-9-2	1	11	0
C10-9-5	1	17	0
C2-14-2	2	196	0
EL-PLUG-M	1	38	0
EL314-SJTOW	1	726	0
MS21044N6	1	67	0
MS21083N4	2	174	0
NAS1149F0432P	2	2,125	0
NAS1149F0463P	3	597	0
NAS1149F0663P	2	264	0
NAS1149F0863P	7	778	0

Part Specifications

Specifications could not be found.

Plex 3/1/19 7:12 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

191438

NCR No. _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐



Job: _____ Part No. <u>20NR</u>		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube Machining Large Fab ☐ Cross tube Small Fab Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering Water Jet Supplier Quality ☐					
Date: <u>2019-05-16</u>	Sequence #: _____	QTY Affected: _____	MRS (AS1042)						
Description Work Order Deviation		Disposition		Completed By <u>WA</u>					
- ITEM 20NR-59 IS TOO THIN - ITEM 20NR-15 IS TOO THIN - ITEM 20NR-47 SHOULDER BOLT DON'T FIT NICELY ON SURFACE OF ITEM 20NR-49		- NEED TO ADD MCH# 3088A935 SHIMS TO 20NR-59 - NEED TO ADD MCH# 3088A934 SHIMS TO 20NR-15 - ITEM 20NR-47 SHOULDER LENGTH NEED TO BE MACHINED ACCORDING -49 THICKNESS TOLERANCES NEED TO ADD MCH# 91124A101 SHIM		Lead hand / Supervisor					
				QC / QA Coordinator					
Root Cause		FAULT CATEGORY							
Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled		Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function		Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up		Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread	

Entered: _____ Date: _____

NCR No. _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐



Job: <u>191438</u>		DISPOSITION		DEPARTMENT/PROCESS				Completed By											
Part No. <u>20NR REV. 2</u>		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube Machining Large Fab ☐ ☐ ☐		Cross tube Small Fab Finishing ☐ ☐ ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐											
Date: <u>05/21/2019</u>	Sequence #:	QTY Affected:		MRR (QS1042)				MRB (QS1042)											
Description Work Order Deviation				Disposition				Completed By											
SOLENOID COVER DOES NOT FIT FLUSH AGAINST SURFACE OF THE SIDE PLATE WITH SOLENOID INSTALLED				IT IS ACCEPTABLE TO USE A M304S22GA SHIM, CUT TO THE PROFILE OF THE SOLENOID COVER, IN ORDER TO ALLOW THE SOLENOID COVER TO SIT FLUSH AGAINST THE SURFACE OF THE SIDE PLATE. INSTALL A N-8090-033 GASKET ON BOTH SIDES OF THE M304S22GA SHIM. THIS DEVIATION IS ACCEPTABLE THE FIT, FORM, AND FUNCTION OF THE PART WILL BE AS ORIGINALLY INTENDED				Lead hand / Supervisor											
								QC / QA Coordinator											
Root Cause				FAULT CATEGORY															
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☒ Process Improvement ☐ Human Factors ☐				☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled				☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function				☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up				☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Mistread			
Other/Details:																			



Entered: _____ Date: _____

NCR No. _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

Job: <u>191438</u>		DISPOSITION		DEPARTMENT/PROCESS				Completed By	
Part No. <u>20NR</u> REV <u>2</u>		☐ Rework ☐ Scrap ☐ Use-as-is		☐ Skid-tube Machining Large Fab ☐ Cross tube Small Fab Finishing		☐ Eng. (Non-AW) Prod. Eng. Coord. Rec./Store/Packaging		☐ Engineering Water Jet Supplier Quality	
Date: <u>2019-05-21</u>		Sequence #:		QTY Affected:		MRB (QS1042)			
Description Work Order Deviation				Disposition				Completed By	
ITEM 20NR-34 McMASTER#91253A544 CHANGED FOR McMASTER# 91263A1F8				THIS DEVIATION IS ACCEPTABLE TO USE AS IS				Lead hand / Supervisor	
								QC / QA Coordinator	
Root Cause				FAULT CATEGORY					
Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Mistread					
Other/Details:									



SUBJECT
OWNER'S & OVERHAUL PROCEDURE MANUAL 20,000 LBS REMOTE NUBBINS RECEIVER 20NR

REPORT
O&OPM-20NR
REV. 2
7/6/2016

11.5 TEST SHEET:

# of Releases	Load (LBS.)	Release Method	Remarks	Result	Pass/Fail
1	50,000	Static Hold	Hold for two minutes and reduce load to zero	N/A	Pass
10	10,000	Electrical, 25 volts	No 'hang ups' permitted	N/A	
2	20,000	Electrical, 22 volts	Current shall not exceed 14.8A	Amp.	
2	15,000	Electrical, 22 volts	Current shall not exceed 14.8A	Amp.	
2	10,000	Electrical, 22 volts	Current shall not exceed 14.8A	Amp.	
2	5,000	Electrical, 22 volts	Current shall not exceed 14.8A	Amp.	
2	1,250	Electrical, 22 volts	Current shall not exceed 14.8A	8.2 Amp.	Pass
1	20,000	Electrical, 20 volts	Current shall not exceed 14.8A	Amp.	
1	20,000	Electrical, 28 volts	Current shall not exceed 14.8A	Amp.	
1	20,000	Manual		N/A	Pass
1	N/A	Solenoid Ohm's	Shall not exceed 1.8 – 2.3 Ω	Ohms	
1	N/A	Electrical Continuity	Across both wires	N/A	

Table 11.5 - Test Sheet

Tested By

QC By

Work order 191438
S/N 9174731

PROPRIETARY

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